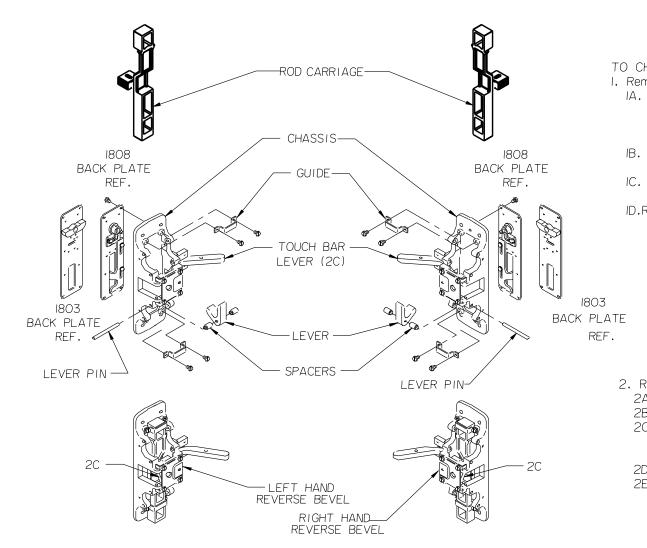


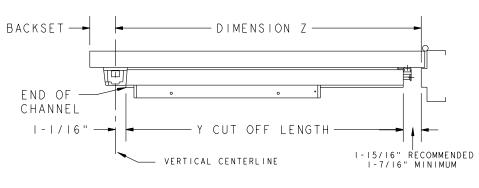
## INSTRUCTIONS TO CHANGE HAND



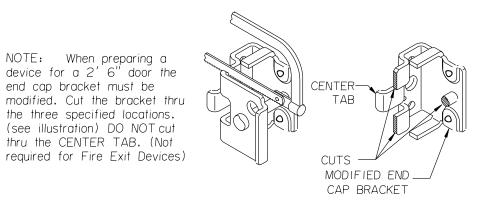
TO CHANGE DEVICE HANDING:

- I. Remove Chassis Parts:
- IA. FOR DEVICES WITH OUTSIDE FUNCTIONS ONLY. Remove Back PLate Assembly by removing 4 screws and rotating 90°.
- IB. Remove guides by removing the 4 screws.
- IC. Slide lever pin out and
- remove lever and spacers. ID.Remove Rod Carriage.
- 2. Reinstall Chassis Parts:
- 2A. Rotate Chassis 180°
- 2B. Insert Rod Carriage
- 2C. Assemble Lever and Spacers. (lever must be on the top of the Touch Bar Lever)
- 2D. Attach guides with 4 screws.
- 2E. FOR DEVICES WITH OUTSIDE FUNCTIONS ONLY - Attach Back PLate Assembly by rotating 90° and secure with 4 screws.

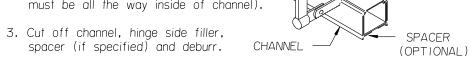
## IF REQUIRED



- I. Determine cut off length "Y" by subtracting 3" from dimension "Z".
- 2. Mark cut off point (hinge side filler must be all the way inside of channel).

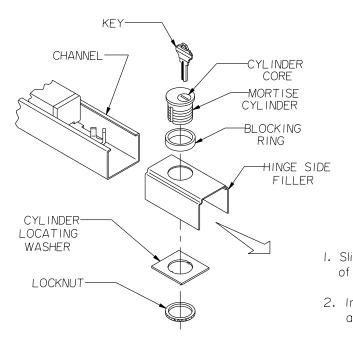


-HINGE SIDE FILLER SPACER



## OPTIONAL CYLINDER DOGGING

CYLINDER INSTALLATION INSTRUCTIONS I-I/4" LONG STANDARD MORTISE CYLINDER REQUIRED



TOUCH BAR

-DOGGING

- I. Slide hinge side filler out of channel.
- 2. Install cylinder.
  - a. Insert cylinder locating washer inside the hinge side filler.
  - b. Place blocking ring on outside of hinge side filler.
  - c. Position cylinder in hinge side filler with cylinder core away from touch bar end.
- d. Fasten cylinder with locknut.
- 3. Slide hinge side filler into the channel. (DOGGING CAM must be in dogged down position)



DATE REVISION OI-09-03 C

Precision Hardware, Inc. P.O. Box 74040, Romulus, MI 48174-0040

Manufacturers of Panic Exit Devices and Builder's Hardware