

40H VIT-visual indicator thumb turn

Drilling Instructions

Tools needed:

Pencil

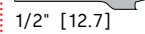
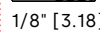
Ruler

Phillips screwdriver

Drill bit

Spade bit

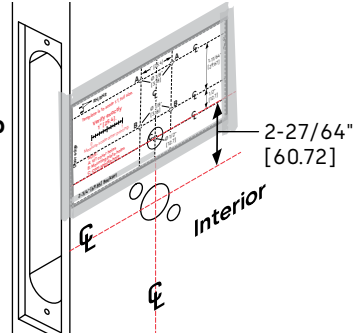
Drill



1 Positioning and taping template

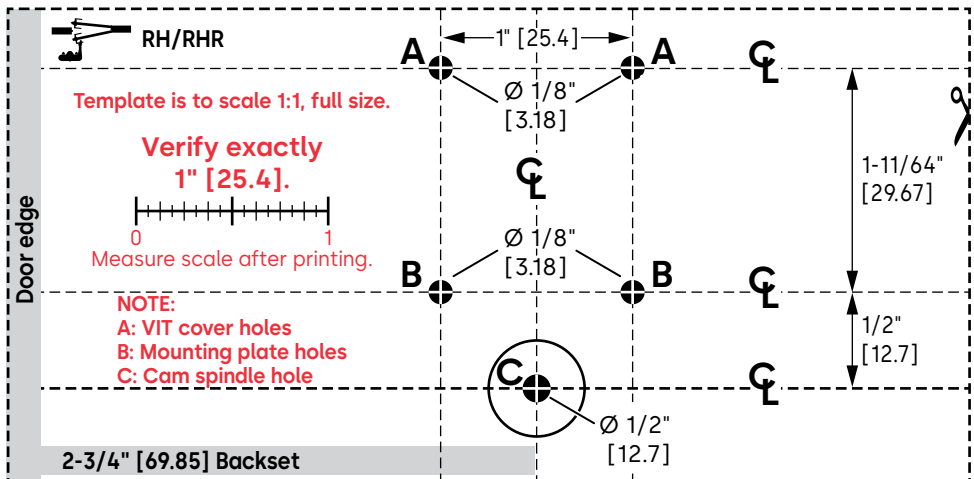
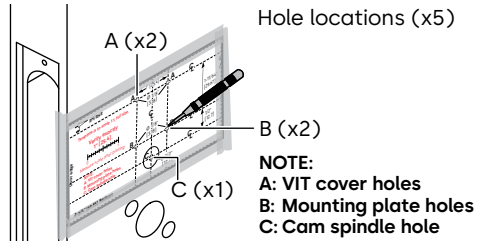
NOTE: Uninstall mortise lockset, lever, rose ring, rose and thumb turn, if previously installed. See 40H VIT-visual indicator thumb turn installation instructions, A85305.

- 1.1 Select correct template orientation.
- 1.2 Place edge of template on edge of door.
- 1.3 Align template 2-27/64" [60.72] from centerline of cylindrical lock and secure with tape.



2 Marking hole locations

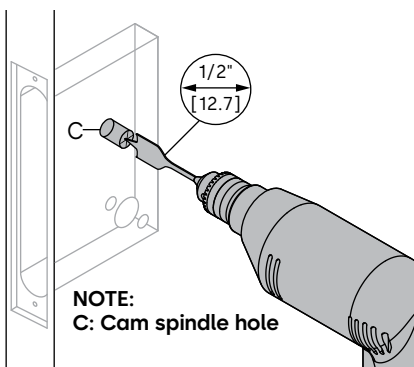
- 2.1 Mark hole locations for A, B and C in preparation for drilling using center punch.



3 Drilling 1/2" cam spindle hole

**⚠ CAUTION! Only drill to pocket.
Do not go through door.**

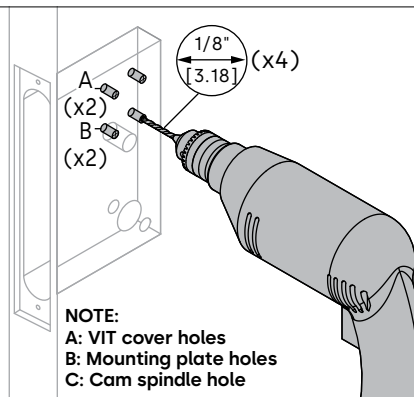
- 3.1 Choose 1/2" [12.7] sized spade bit.
- 3.2 Drill 1/2" [12.7] cam spindle hole at marked hole location.



4 Drilling 1/8" VIT cover and mounting plate holes

**⚠ CAUTION! Only drill to pocket.
Do not go through door.**

- 4.1 Choose 1/8" [3.18] sized drill bit.
- 4.2 Drill 1/8" [3.18] VIT cover and mounting plate holes at marked hole locations.



Document translations available.
Scan for product details and downloads.
Call 1-800-392-5209 or visit
<https://dhwsupport.dormakaba.com/hc/en-us>
for assistance and warranty information.

⚠ WARNING! This Manufacturer advises that no lock can provide complete security by itself. This lock may be defeated by forcible or technical means, or evaded by entry elsewhere on the property. No lock can substitute for caution, awareness of your environment, and common sense. Builder's hardware is available in multiple performance grades to suit the application. In order to enhance security and reduce risk, you should consult a qualified locksmith or other security professional.

