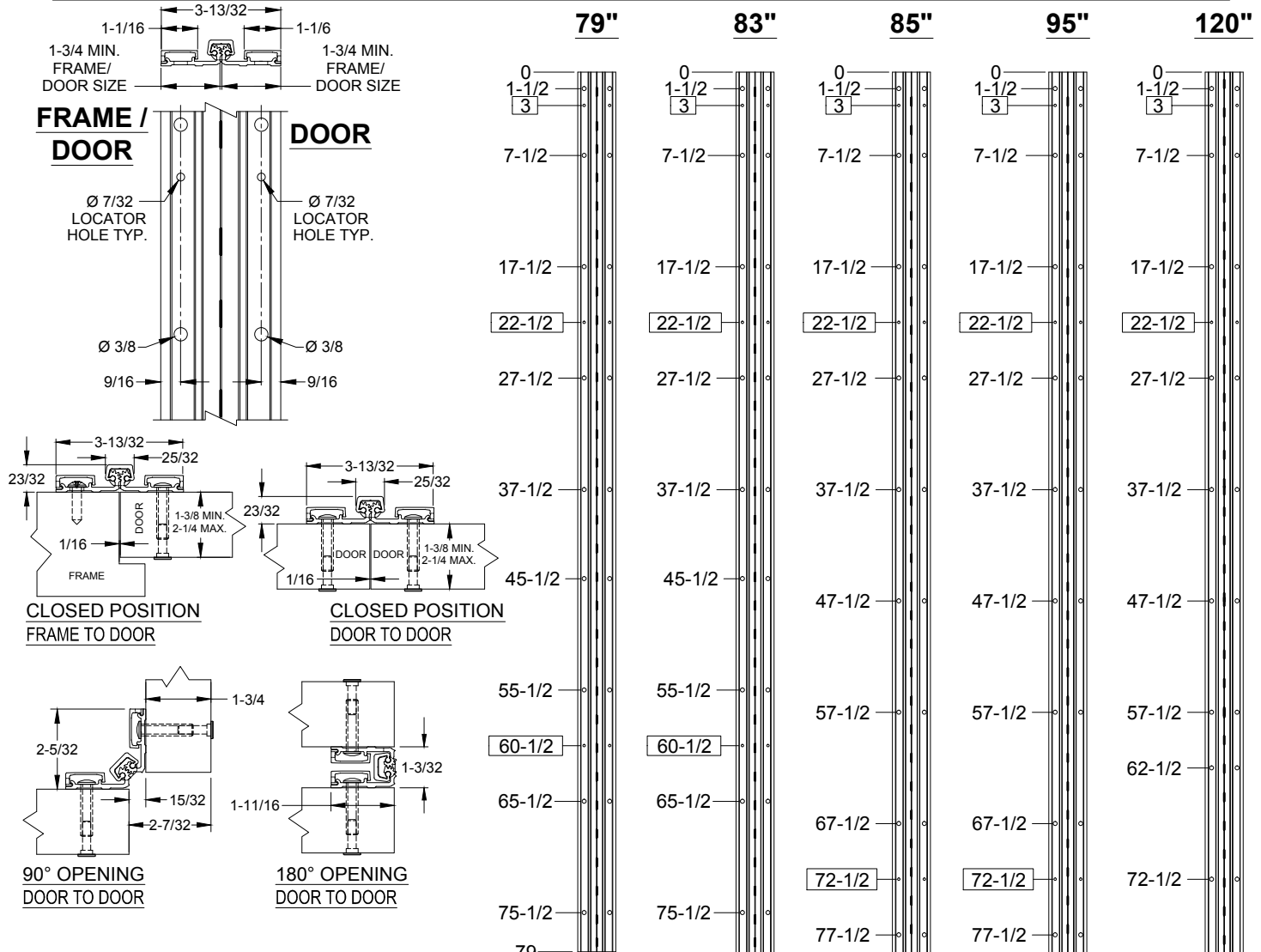


681HD - ALUMINUM GEARED HINGE, BI FOLD APPLICATION, NO INSET, FULL SURFACE



- NOTES:**
1. HINGES CUT TO CUSTOM LENGTH ARE CUT FROM THE BOTTOM.
 2. ALL DIMENSIONS ARE IN INCHES.
 3. ALL DIMENSIONS ARE TO CENTERLINE OF HOLES.
 4. XX" DENOTES LOCATOR HOLE.



STANDARD HINGE SIZES & SCREW DETAIL						
NOMINAL DOOR HEIGHT		6'8"	7'0"	7'2"	8'0"	10'0"
ACTUAL HINGE LENGTH		79"	83"	85"	95"	120"
FRAME TO DOOR	FRAME	12-24 x 7/8" PHILLIPS PAN HEAD, SELF DRILLING, THREAD FORMING TEK SCREW				
	DOOR	1/4-20 x 1-11/16" x 3/8 DIA. SEX BOLT & 1/4-20 x 1-1/8" PH. HEAD SHOULDER SCREW				
		12-24 x 7/8" PH. PN. HD. SELF DRILLING TEK SCREW (LOCATOR HOLE)				
DOOR TO DOOR	DOOR #1	1/4-20 x 1-11/16" x 3/8 DIA. SEX BOLT & 1/4-20 x 1-1/8" PH. HEAD SHOULDER SCREW				
		12-24 x 7/8" PH. PN. HD. SELF DRILLING TEK SCREW (LOCATOR HOLE)				
	DOOR #2	1/4-20 x 1-11/16" x 3/8 DIA. SEX BOLT & 1/4-20 x 1-1/8" PH. HEAD SHOULDER SCREW				
		12-24 x 7/8" PH. PN. HD. SELF DRILLING TEK SCREW (LOCATOR HOLE)				



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681HD-ALUMINUM GEARED HINGE

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