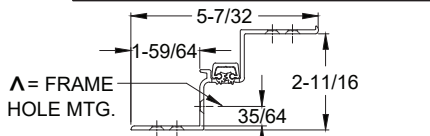
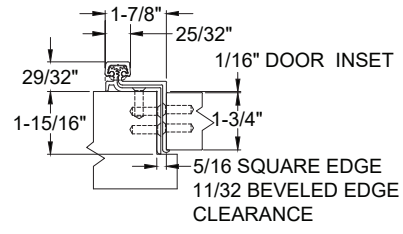
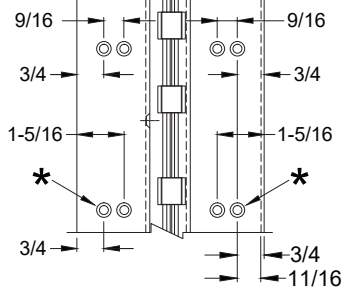


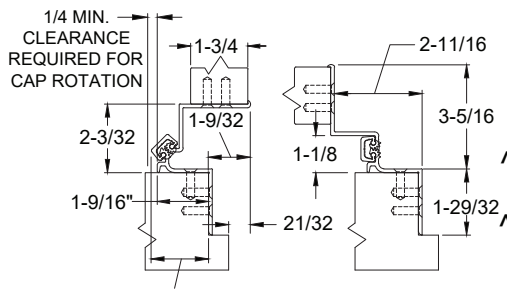
674HDLL - ALUMINUM GEARED HINGE, SWING CLEAR, NO INSET, FLUSH MOUNT



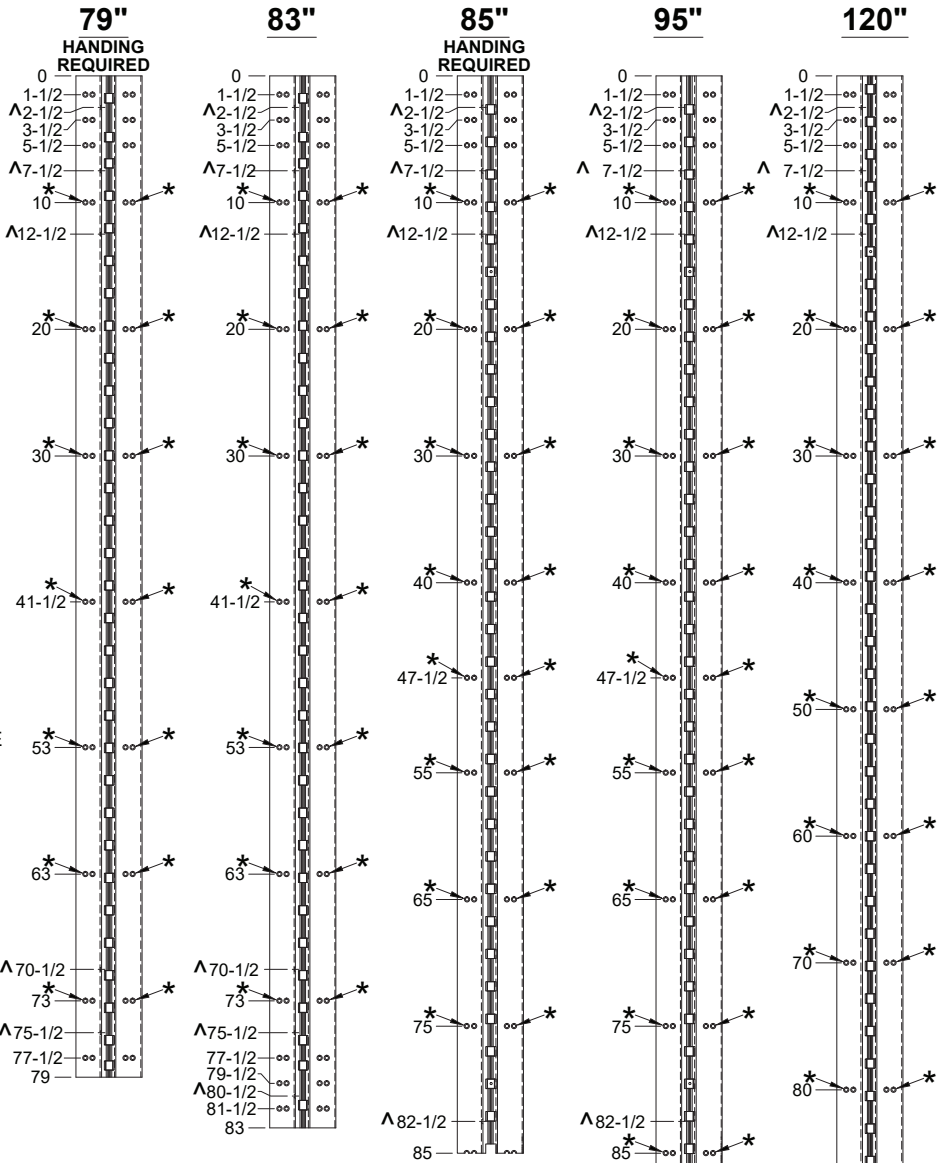
FRAME DOOR



CLOSED POSITION



180° OPENING
90° OPENING
ALLOW 1-5/8 FOR ROTATIONAL CLEARANCE



- NOTES:**
1. HINGES CUT TO CUSTOM LENGTH ARE CUT FROM THE BOTTOM. PLEASE SPECIFY HANDING.
 2. ALL DIMENSIONS ARE IN INCHES.
 3. ALL DIMENSIONS ARE TO CENTERLINE OF HOLES.
 4. * = DENOTES EXTRA MOUNTING HOLE FOR THE LEAD-LINE MODEL.
 5. Λ = FRAME HOLE MOUNTING.



STANDARD HINGE SIZES & SCREW DETAIL

NOMINAL DOOR HEIGHT		6'8"	7'0"	7'2"	8'0"	10'0"					
ACTUAL HINGE LENGTH		79"	83"	85"	95"	120"					
		HD	LL	HD	LL	HD	LL	HD	LL	HD	LL
FRAME	12-24 x 7/8" PHILLIPS FLAT HEAD, UNDERCUT, SELF DRILLING, THREAD FORMING TEK MACHINE SCREW	20	27	25	32	18	26	27	36	29	40
DOOR	12-24 X 7/8" PH. F.H. UNDERCUT SELF DRILLING THREAD FORMING TEK SCREW	15	22	19	26	14	22	21	30	23	34

