

Series: 2200, FL2200, 2200LBR, FL2200LBR Surface Vertical Rod Device (LBR requires Fire Bolt Template)
Trim Series: 2000 – Strike: S300, S301, S460 – Trim Hollow Metal Door Preparation

For online instructions, assistance or warranty information:
Call 1-800-392-5209 or visit <https://dhwsupport.dormakaba.com/hc/en-us>

Reinforcement requirements

Provide adequate reinforcement to metal-covered composite and hollow metal doors for drilling and tapping for machine screws.

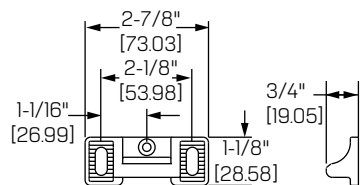
Sex nuts and bolts

Sex bolts are required for plastic, wood, metal-covered composite and hollow metal doors without reinforcement.

Sex bolt machining

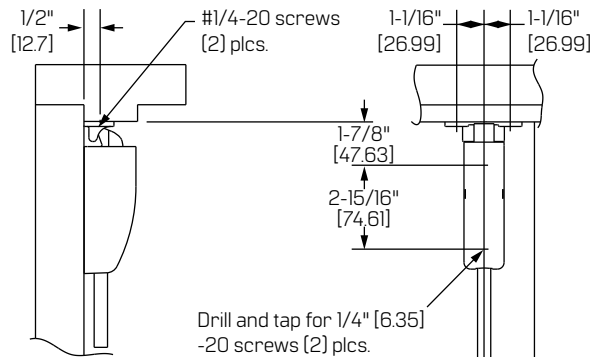
Hole "A" (4) plcs. and mounting bracket
Drill 1/4" [6.35] dia. inside.
Drill 3/8" [9.53] dia. outside.

Prepare these holes at device installation (mounting bracket).



Strike S300 (standard)
Roller strike S301 (optional)

NOTE: "LETTER" at end of trim model number designates grip style. Except as noted, grip style has no effect on stile machining.



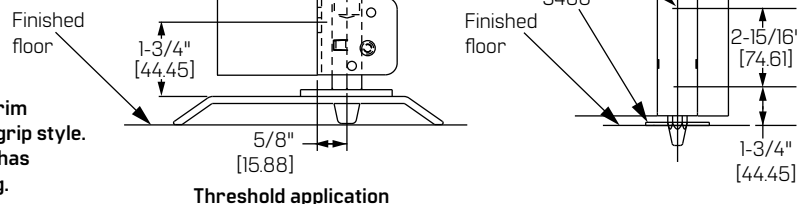
Drill and tap for 1/4" [6.35] -20 screws (2) plcs.
For sex bolts
9/32" [7.14] dia. inside
3/8" [9.53] dia. outside (HC devices require sexbolts.)

Horizontal \varnothing for device and lock case

RHR shown - for LHR reverse stile machining

Drill and tap for 1/4" [6.35] -20 screws (2) plcs.
For Sexbolts
9/32" [7.14] dia. inside
3/8" [9.53] dia. outside (HC devices require sexbolts.)

Strike S460

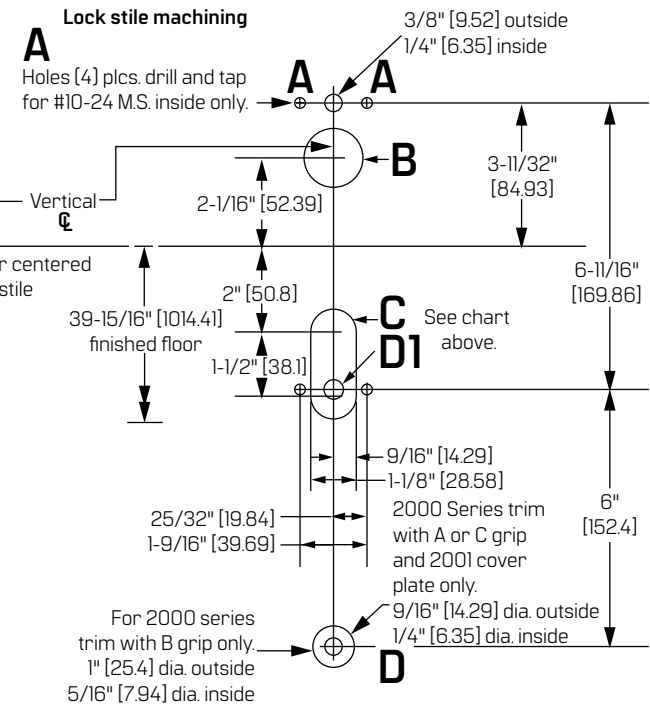


Threshold application

Devices	Trims	B-hole 1-3/8" [34.93] dia. through door	C1-hole slot through door	D1-hole
2201, FL2201	2001	No	No	3/8" [9.53] dia. outside 1/4" [6.35] dia. inside
2202, FL2202	2002	No	No	
2203, FL2203	2003	Yes	Yes	3/8" [9.53] dia. outside 1/4" [6.35] dia. inside
2205, FL2205	2005	No		
2215, FL2215	2015	No	No	No

Lock stile machining

Holes (4) plcs. drill and tap for #10-24 M.S. inside only.



LBR devices:
Omit bottom bolt machining.
Fire bolt req'd for FL devices.
See drawing T93637 for details.