

Series: 2200, FL2200, 2200LBR, FL2200LBR Surface Vertical Rod Device – Trim Series: Exit Only, Cylinder Only, 1700, 4900 – Strike: S300, S301, S460 – Trim Hollow Metal Door Preparation

For online instructions, assistance or warranty information:
Call 1-800-392-5209 or visit <https://dhwsupport.dormakaba.com/hc/en-us>

A-hole [4] plcs.	Devices	Trims	B-hole	C-hole
#10-24 tap inside only	2201, FL2201	Exit only	No	No
	2203, FL2203	Cylinder only	1-3/8" [34.93] dia. inside 1-3/16" [30.12] dia. outside	
1/4" [6.35] dia. inside 3/8" [9.53] dia. outside	2201, FL2201	1701, 4901	No	
	2202, FL2202	1702, 4902		
	2203, FL2203	1703, 4903	1-3/8" [34.93] dia. through door	
	2205, FL2205	1705		1-3/4" [44.45] dia. through door
	2208, FL2208	4908, V4908		
	2214, FL2214	4914	No	
2215, FL2215	1715			

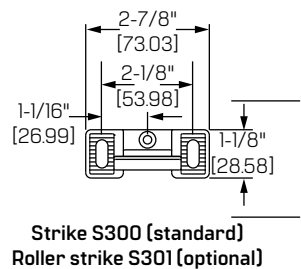
Reinforcement requirements
Provide adequate reinforcement to metal-covered composite and hollow metal doors for drilling and tapping for machine screws.

Sex nuts and bolts
Sex bolts are required for plastic, wood, metal-covered composite and hollow metal doors without reinforcement.

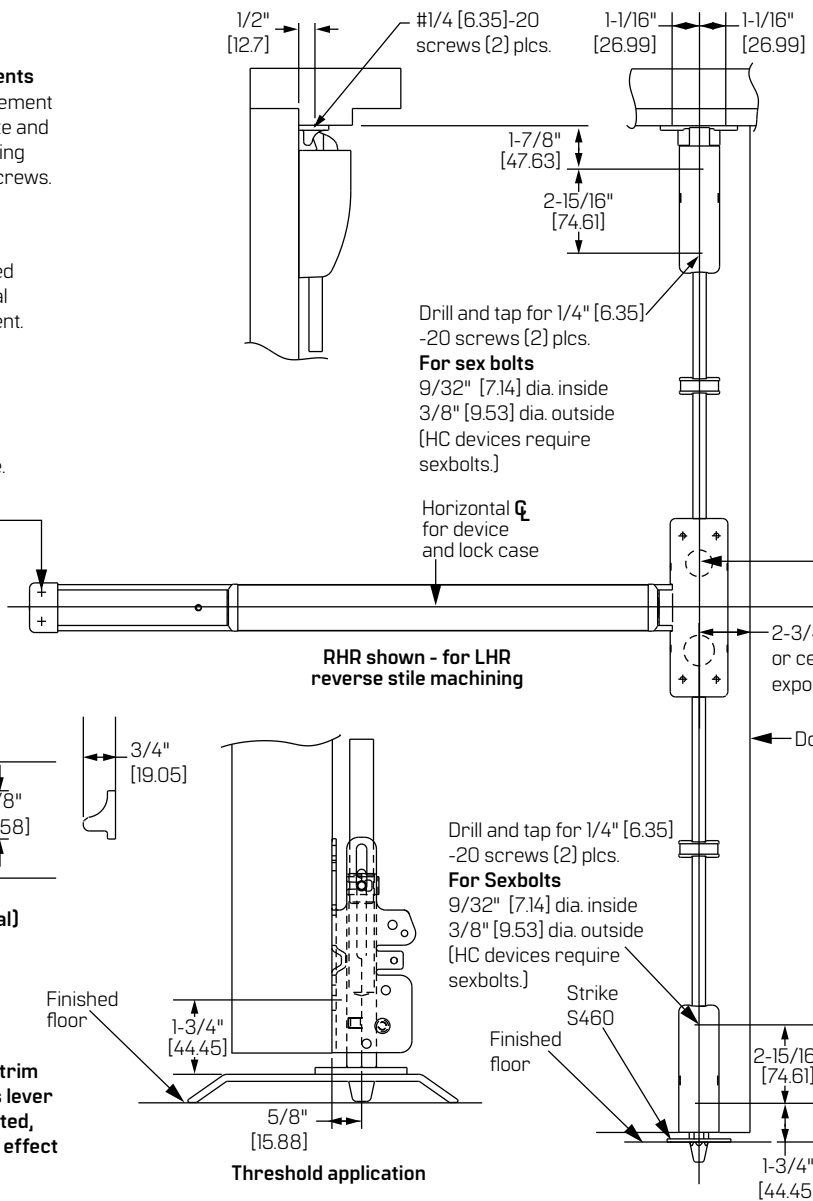
Sex bolt machining
Hole "A" [4] plcs. and mounting bracket
Drill 1/4" [6.35] dia. inside.
Drill 3/8" [9.53] dia. outside.

Prepare these holes at device installation (Mounting bracket).

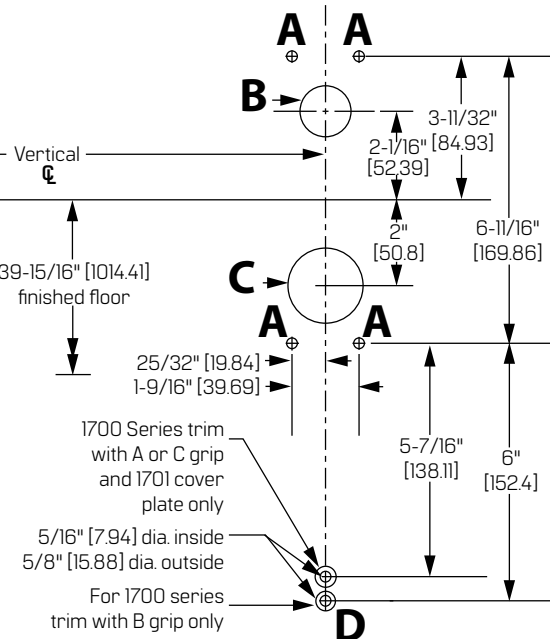
Drill and tap for 1/4" [6.35] -20 screws [2] plcs.
For sex bolts
9/32" [7.14] dia. inside
3/8" [9.53] dia. outside
(HC devices require sexbolts.)



NOTE: "LETTER" at end of trim model number designates lever or grip style. Except as noted, Lever or grip style has no effect on stile machining.



Lock stile machining



LBR devices:
Omit bottom bolt machining.
Fire bolt req'd for FL devices.