

Series: 2400, FL2400 – Trim Series: 2908, 2914 – Strike: S300, S301, S458 – Hollow Metal Door Preparation

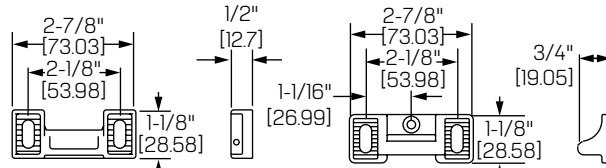
For online instructions, assistance or warranty information:
Call 1-800-392-5209 or visit <https://dhwsupport.dormakaba.com/hc/en-us>

Reinforcement requirements
Provide adequate reinforcement to metal covered composite and hollow metal doors for drilling and tapping for machine screws.

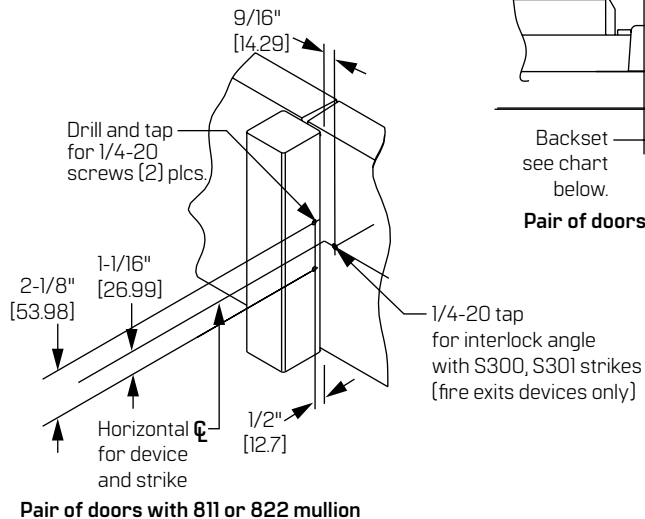
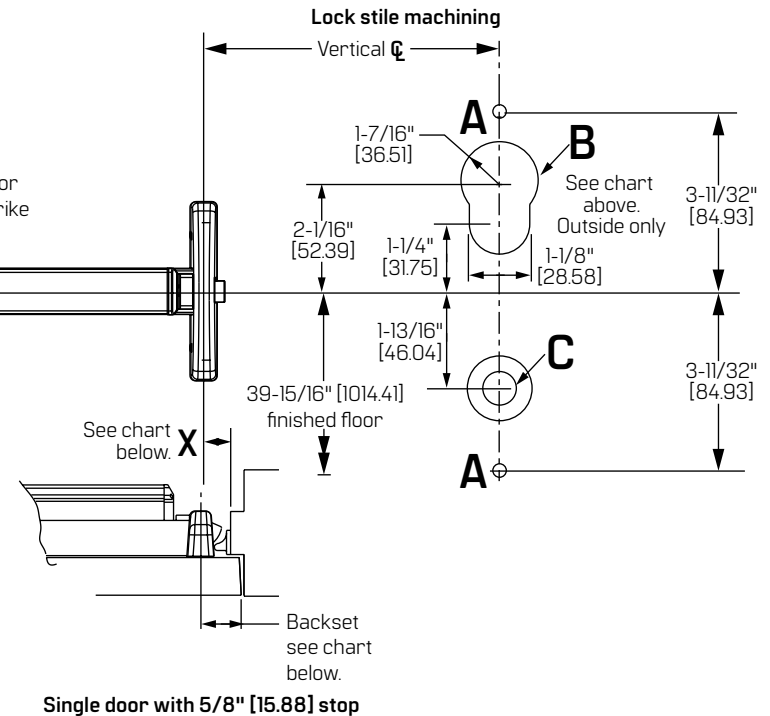
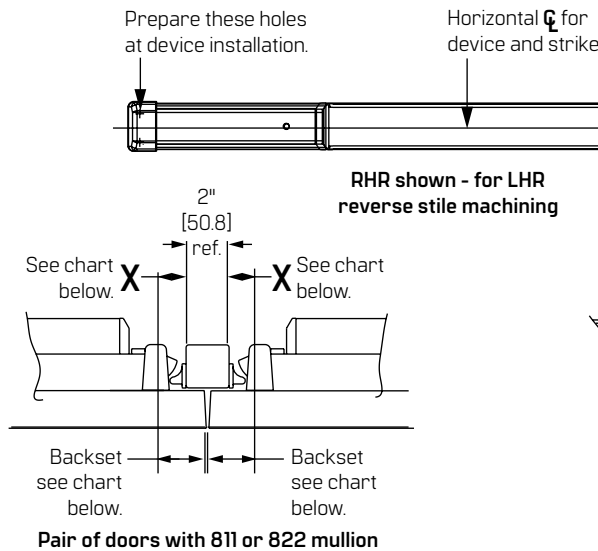
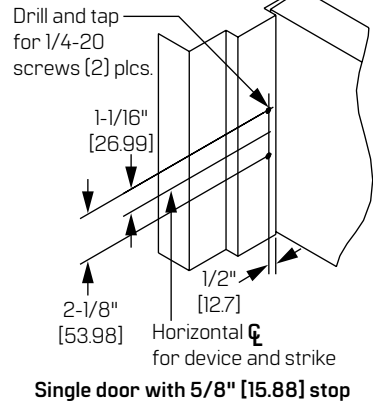
Sex nuts and bolts
Sex bolts are required for plastic, wood, metal covered composite and hollow metal doors without reinforcement.

Sex bolt machining
Drill 1/4" [6.35] dia. inside.
Drill 3/8" [9.53] dia. outside.

NOTE: "Letter" at end of trim model number designates lever style. Except as noted, lever style has no effect on stile machining.



Devices	Trims	A-hole [2] plcs.	B-hole	C-hole
2408, FL2408	2908	1/4" [6.35] dia. inside	Yes	5/8" [15.88] dia. inside
2414, FL2414	2914	13/32" [10.32] dia. outside	Not req'd	1-3/8" [34.93] dia. outside



Strike	Application	Backset	Min. stile	"X" dimension
S300	Single door	1-15/16" [49.21]	2-7/8" [73.03]	1-7/16" [36.51]
S301	Pair of doors	2-3/8" [60.33]	3-1/4" [82.55]	
S458	Single door	1-11/16" [42.86]	2-5/8" [66.68]	1-3/16" [30.16]
	Pair of doors	2-1/8" [53.98]	3" [76.2]	