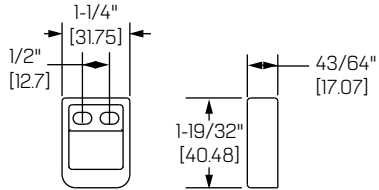


Series: 2800, FL2800, 2800LBR, FL2800LBR – Trim Series: Exit Only, C1700, 4900 – Door Preparation

For online instructions, assistance or warranty information:
Call 1-800-392-5209 or visit <https://dhwsupport.dormakaba.com/hc/en-us>

Reinforcement requirements
Provide adequate reinforcement to metal-covered composite and hollow metal doors for drilling and tapping for machine screws.

Sex nuts and bolts
Sex bolts are required for plastic, wood, metal-covered composite and hollow metal doors without reinforcement.

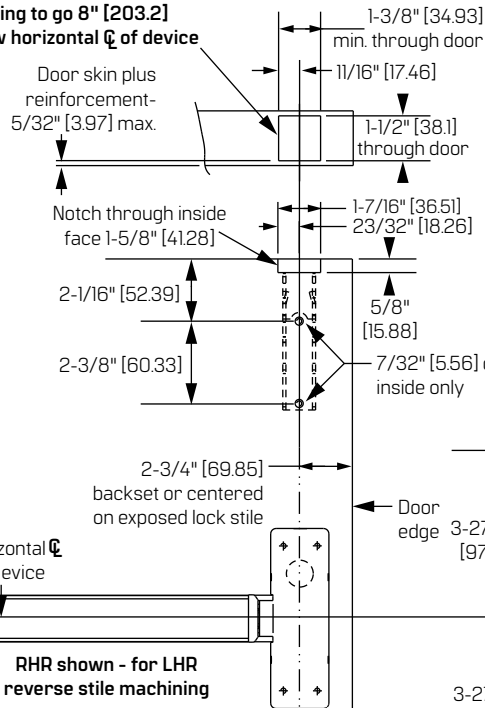


S519 top strike (surface applied)

Prepare these holes at device installation.

LBR devices:

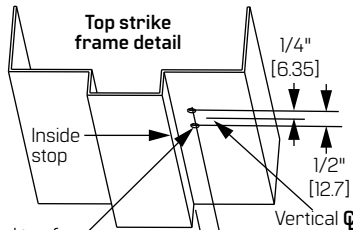
Opening to go 8" [203.2] below horizontal \bar{C} of device



RHR shown - for LHR reverse stile machining

Sex bolt machining

Drill 1/4" [6.35] dia. inside.
Drill 3/8" [9.53] dia. outside.



Drill and tap for #10-24 screws

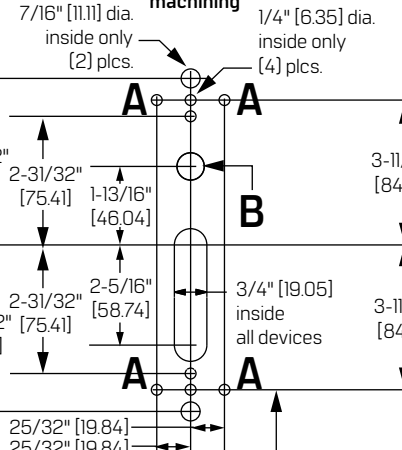
NOTE: "LETTER" at end of trim model number designates lever or grip style. Except as noted, lever or grip style has no effect on stile machining.

LBR devices:

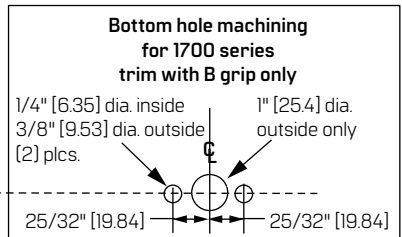
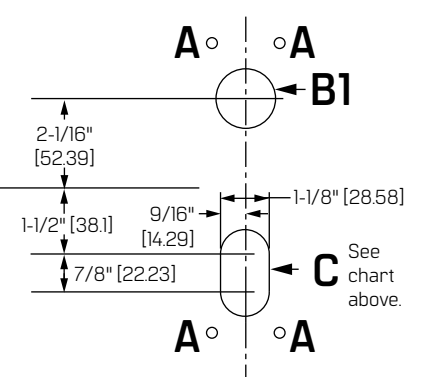
Omit bottom bolt machining.
Fire bolt req'd for FL devices.
See drawing T93637 for details.

A-hole (4) plcs.	Devices	Trims	B-hole	B1-hole	C-hole
#10-24 tap inside only	2801, FL2801	Exit only	No	No	No
1/4" [6.35] dia. inside 3/8" [9.53] dia. outside	2801, FL2801	C1701, 4901			
	2802, FL2802	C1702, 4902			
	2803, FL2803	C1703, 4903	5/8" [15.88] dia. inside only	1-3/8" [34.93] dia. outside only	Slot outside only
	2805, FL2805	C1705			
	2808, FL2808	4908, V4908			
	2814, FL2814	4914	No	No	
	2815, FL2815	C1715			

Device side machining



Trim side machining



For 1700 series trim with A or C grip only
5/8" [15.88] dia. outside
5/16" [7.94] dia. inside