Door Preparation and Installation Instructions



For online instructions, assistance or warranty information: Call 1-800-392-5209 or visit https://dhwsupport.dormakaba.com/hc/en-us ENDCAP: -#10-24 LOCK STILE-**SCRFWS** BRACKET **DUMMY TOUCHBAR** #10-24 MOUNTING **SCREWS** BRACKET **BACKSET TOUCHBAR** WIDE - 2-3/4" RIGID TOUCHBAR **ASSEMBLY** -13/32 TYP NARROW - 1-1/4" WIDE STILE - 671DR-3 AND 671DR-4 NARROW STILE - N673DR-3 AND N673DR-4 DRILL 5/8 DIA, HOLE DRILL AND TAP-9/16 FOR WIRE ROUTING FOR #IO-24 SCREWS 5/8 (ACTIVE TOUCHBAR ONLY) **ACTIVE TOUCHBAR** INSIDE ONLY (4) PLACES WIDE STILE - 672DA-3 AND 671DA-4 NARROW STILE - N674DA-3 AND N674DA-4 39-15/16 WIDE STILE TOUCHBAR 1) Mark centers, drill and tap as indicated. TO FINISHED 4" MIN, STILE WIDTH W/O TRIM 2) Determine proper channel length as indicated, 4-1/4" MIN. STILE WIDTH WITH TRIM FLOOR cut if needed. 3) Mount lock stile bracket to door with two screws. 4) Insert mounting bracket into touchbar assembly NARROW STILE TOUCHBAR tight against channel. Level device. Mark and drill two holes 1-3/4" MIN. STILE for #10 sheet metal screws or #10-24 machine screws. 5) For active touchbar (Models with "DA" suffix) refer to 01851-II for wiring details and drill hole for wire routing TO DETERMINE PROPER CHANNEL LENGTH as noted above. FOR SERIES 671 AND 672 SUBTRACT 6-1/2" FROM DOOR LEAF WIDTH 6) Fasten mounting bracket to door with two screws. FOR SERIES N673 AND N674 SUBTRACT 3-1/8" FROM DOOR LEAF WIDTH and attach both end caps with two screws each. CUT THIS END IF NECESSARY Not to scale 1:1. Measurements are for reference only. Not a drilling template. HINGE SIDE **FILLER** NOTE: IF DEVICE HAS ELECTRICAL OR OTHER - CAUTION -OPTIONS SEE INSTRUCTIONS PROTECT INSIDE OF DEVICE PACKED WITH THAT OPTION. FROM METAL SHAVINGS

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