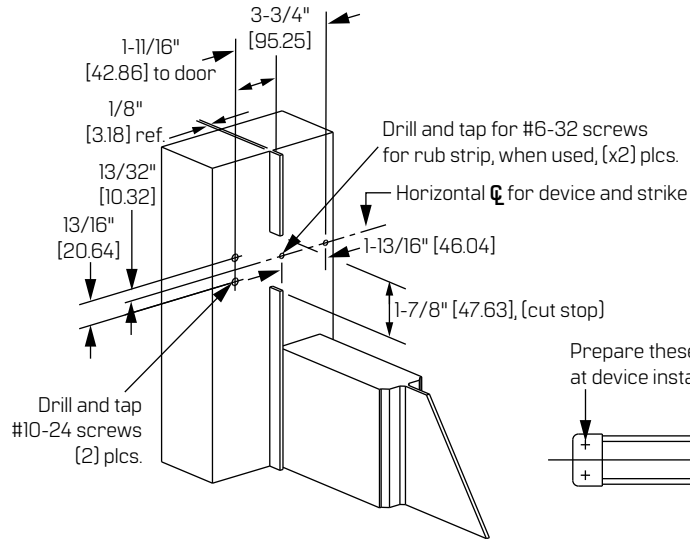


Series: Precision 21 – Aluminum Door with Blade Stop Door Preparation

For online instructions, assistance or warranty information:
Call 1-800-392-5209 or visit <https://dhwsupport.dormakaba.com/hc/en-us>

Sex bolt machining

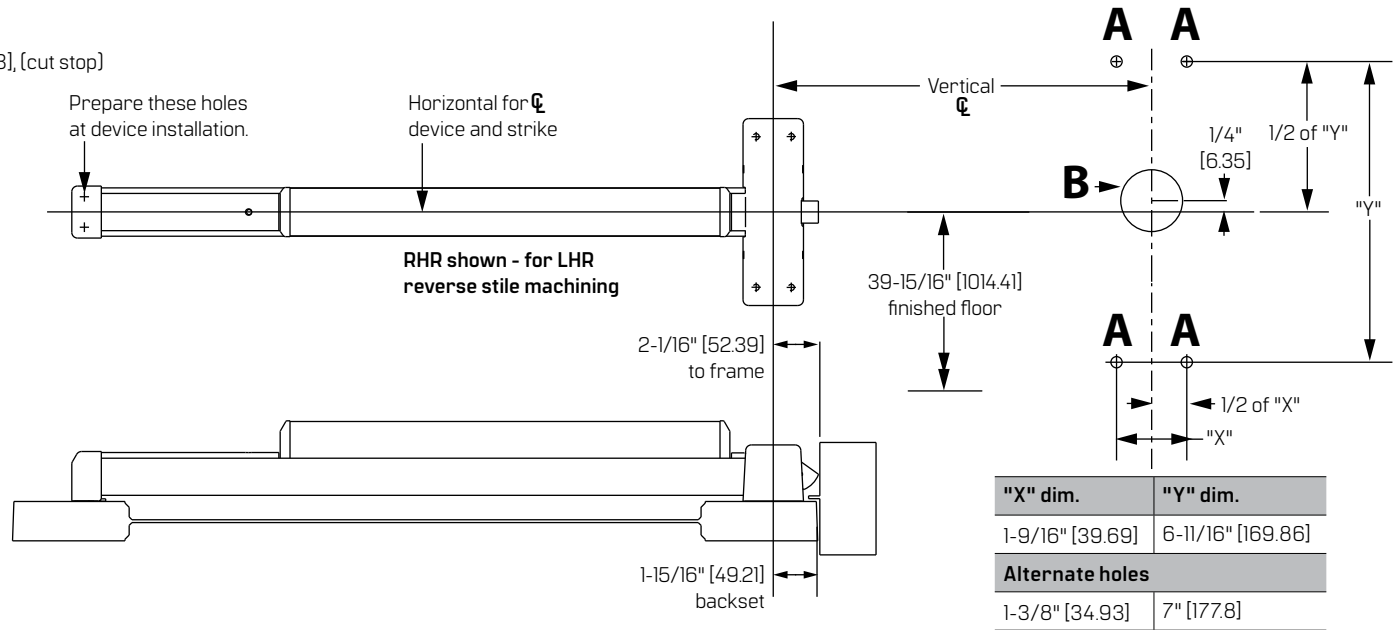
Drill 1/4" [6.35] dia. inside
Drill 3/8" [9.53] dia. outside



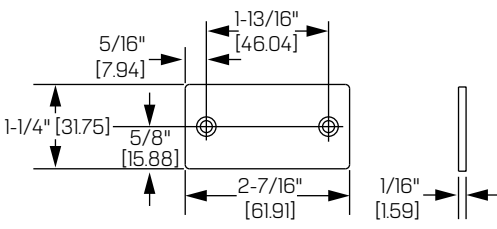
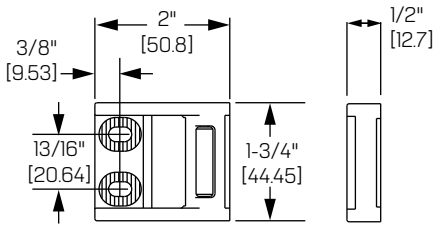
NOTE: This device is compatible with other manufacturers' access control exterior trim. See instructions for mounting trim.

A-hole (4) plcs.	Devices	Trims	B-hole
#10-24 tap inside only	21	Cylinder only	1-3/16" [30.16] dia. outside 1-3/8" [34.93] dia. inside
1/4" [6.35] dia. inside	21	See trim instructions	1" [25.4] dia. min.

Lock stile machining



"X" dim.	"Y" dim.
1-9/16" [39.69]	6-11/16" [169.86]
Alternate holes	
1-3/8" [34.93]	7" [177.8]



Aluminum door and frame with blade or applied stop		
Min. stiles	Device size	Door width
3-1/2" [88.9]	3' - 0" [0.9144 m]	2' - 6" to 2' - 11" [0.762 m] to [0.889 m]
	4' - 0" [1.2192 m]	3' - 0" to 3' - 11" [0.9144 m] to [1.194 m]
4-1/4" [107.95] or flush door	3' - 0" [0.9144 m]	2' - 7" to 3' - 0" [0.787 m] to [0.9144 m]
	4' - 0" [1.2192 m]	3' - 1" to 4' - 0" [0.9398 m] to [1.2192 m]