

**Door Closer Models: HD8016 and HD8056**  
**SDST Left Hand Parallel**  
**Drilling Instructions**

NOTE: Flip Closer, PA Bracket for RH Application

Always consult BEST's website for the latest template at  
<https://dhwsupport.dormakaba.com/hc/en-us> or call 1-800-392-5209.

Material	Drill	Fastener
Steel	1/8" [3.1]	DPK
Steel/Aluminum	7/32" [5.5]	TPK
Wood/Steel Composite	3/8" [9.5]	Sex Nut
Steel/Aluminum (Arm Shoe)	#7 (.201), 13/64" [5.2]	1/4-20 UNC Machine Screw
Steel/Aluminum (Closer Body)	7/32" [5.5]	12 x 24 Machine Screw

SDST Arm			
Cushion	Hold Open	Closer "A"	Soffit PA "B"
90°	85°	4-5/8" [117.47]	9-5/8" [244.47]
95°	90°	3-3/4" [95.25]	8-3/4" [222.25]
115°	110°	3-3/8" [85.72]	4-1/2" [114.3]
90° hold open shown below.			

