

Door Closer Models: SL6014 and SL6036 IS
Regular (Pull Side Mount)
Integra Cushion Arm
Template/Drilling Instructions

Always consult BEST's website for the latest template at
<https://dhwsupport.dormakaba.com/hc/en-us> or call 1-800-392-5209.

NOTES:

- 1) DO NOT SCALE THIS DRAWING
- 2) DIMENSIONS ARE IN INCHES / [MM]
- 3) RIGHT HAND DOOR IS SHOWN
- 4) CAUTION: SEX NUTS ARE REQUIRED FOR ATTACHMENT OF COMPONENTS TO UNREINFORCED DOORS AND TO WOOD OR PLASTIC FACE COMPOSITE TYPE FIRE DOORS, UNLESS AN ALTERNATIVE METHOD IS IDENTIFIED IN THE INDIVIDUAL DOOR MANUFACTURER'S LISTINGS.
- 5) DPK FASTENERS FOR STEEL DOOR & FRAME ONLY.

FOR 1/4-20 MACHINE SCREWS, USE 13/64" OR #7 DRILL & TAP
 FOR No.14 WOOD SCREWS, USE 5/32" DRILL
 FOR DPK FASTENERS, USE 1/8" DRILL
 TWO (2) HOLES IN FRAME ARE FOR ARM SHOE (SHOWN)

ANGLE OF CUSHION	DIMENSION "A" (CLOSER)	DIMENSION "B" (ARM SHOE)
83° - 85°	$\frac{8-1/8"}{[206]}$	$\frac{13-7/8"}{[352]}$
88° - 90°	$\frac{7-1/2"}{[191]}$	$\frac{13-1/2"}{[343]}$
93° - 95°	$\frac{6-11/16"}{[170]}$	$\frac{13-1/4"}{[337]}$
98° - 100°	$\frac{6-5/8"}{[168]}$	$\frac{12-5/8"}{[321]}$
103° - 105°	$\frac{6-1/8"}{[156]}$	$\frac{12-1/4"}{[311]}$
108° - 110°	$\frac{5-3/4"}{[146]}$	$\frac{11-7/8"}{[302]}$

