CENTER HUNG BOTTOM ARM (ALUMINUM)



1) Prepare door according to template.

MODEL No.

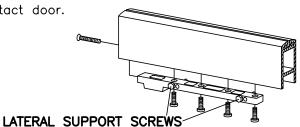
7422

2) Fasten arm to door.

Install bottom arm #7422.

Install four lateral support screws in arm. Turn in screws completely. Fasten arm to door with four pan head machine screws. Secure end of arm with flat head machine screw. Turn the four lateral support screws counterclockwise until head of screws firmly

contact door.



3) Install door.

With door parallel to frame, place bottom arm onto spindle. Rotate door approximately 90°. Align bearing with pivot pin. Engage pivot pin by turning adjustment screw clockwise. Check to make sure pivot pin is fully engaged in door portion of pivot.

FINISH

