



TS93 T/TH



Surface applied door closer

Installation instructions:

Pull side jamb mount with dead stop (T)

Optional hold open (TH)

TABLE OF CONTENTS



Technical specifications		
	Size selection chart	2
Closer setup		
	Surface closer system	
	Handing of the door	
	Tools recommended	3
INSTALLATION INSTRUCTIONS		
	Installing the backplate	
	Installing the surface closer	
	Installing the main arm	4
	Installing track assembly	5
ADJUSTMENTS		
	Adjusting the closing speeds	
	Adjusting the optional hold open	6
	Adjusting the spring force	7
	Installing the closer covers	7

Technical specifications

Size selection chart

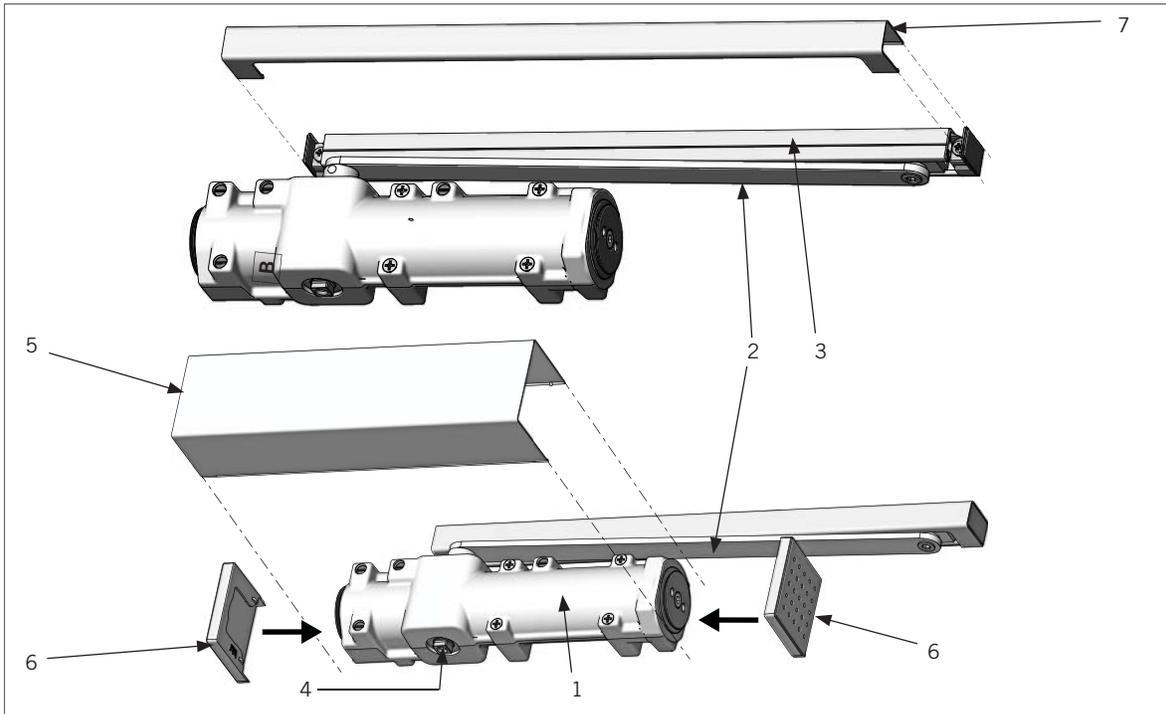
Closer	Interior/ Exterior	Door Width						
		2'-0" min.	2'-6" max.	3'-0" max.	3'-6" max.	4'-0" max.	4'-6" max.	5'-0" max.
TS9315	Interior	•	•	♿	♿	♿	N/A	N/A
TS9356	Interior	N/A	N/A	N/A	N/A	•	•	•

Closer setup

- Caution: sex nuts are required for attachment of components to unreinforced doors and to wood or plastic faced composite type fire doors, unless an alternative method is identified in the individual door manufacturer's listings.
- Maximum door opening degree is 175°.
- Minimum door width 24".
- Hold open range is from 50° to 140° with optional hold open kit.
- Arrows on mounting plate point upward.
- Follow included template to properly prepare door and frame for all accessories of the closer installation.
- Know the swing of the door which is being installed prior to installation.
- Make sure door efficiently operates prior to installing closer.
- Verify closer spring size prior to installation. See "Size selection chart" on page 2.

TS93 T/TH PULL SIDE, TOP JAMB MOUNT

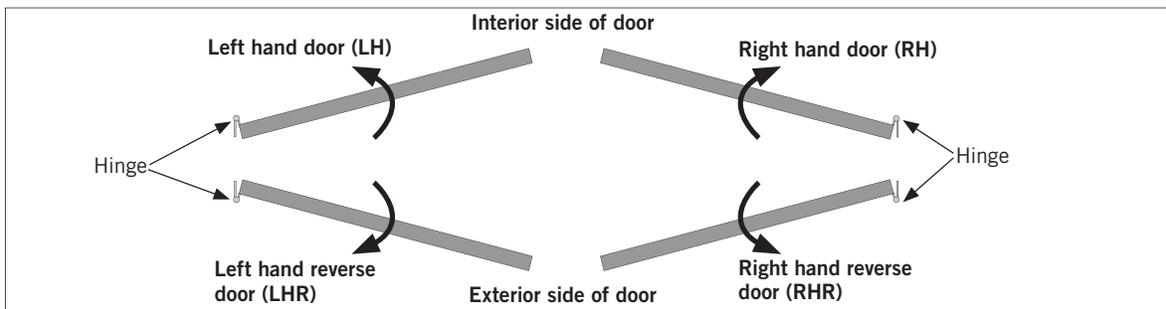
Surface closer system



The surface closer is comprised of the following components.

- | | |
|--------------------------|----------------------|
| 1. Closer body: "B" body | 5. Closer cover |
| 2. Main arm | 6. Closer end covers |
| 3. Track assembly | 7. Track cover |
| 4. Pinion | |

Handing of the door



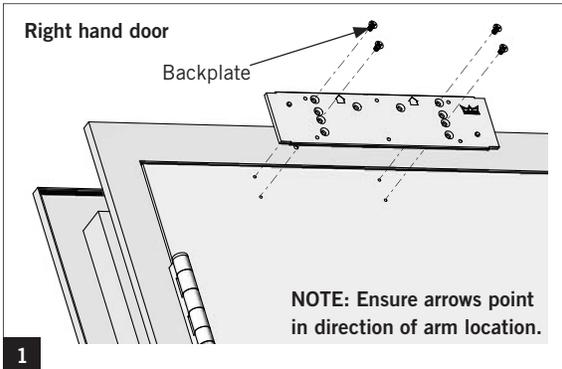
Tools recommended

- | | |
|--|---|
| <ul style="list-style-type: none"> ▪ Drill Bits Metal: No. 21 & 10-32 Tap Wood: 9/64" | <ul style="list-style-type: none"> ▪ Pozidriv PZ-2 ▪ #2 Phillips screwdriver ▪ 3/16" flathead screwdriver ▪ M2.5 & M5 Hex key |
|--|---|

TS93 T/TH PULL SIDE, TOP JAMB MOUNT

Installation Instructions

Installing the back plate

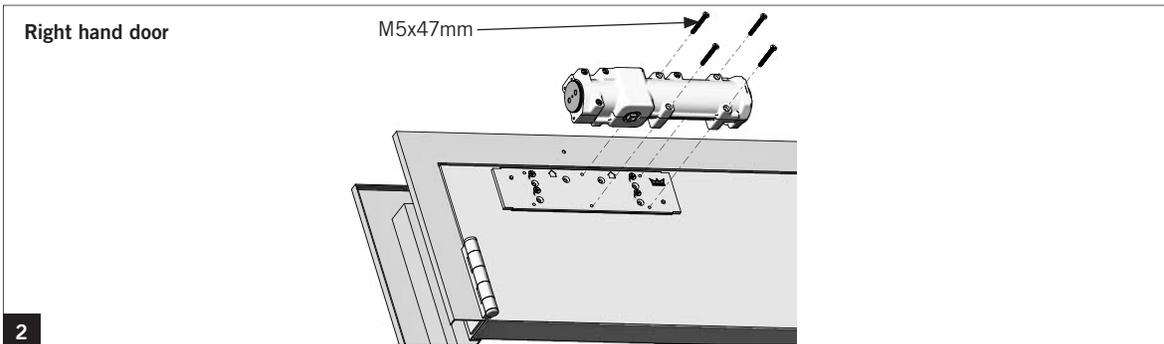


NOTE: For use on top jamb applications on the pull side of the door.

1.1 Secure back plate to door.

- Use four 10-32x5/8" machine screws [#10x1" wood screws] provided.

Installing the surface closer



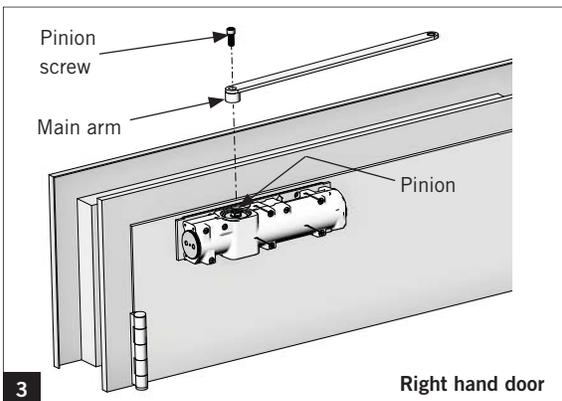
NOTE: Orient pinion closest to hinge.

2.1 Secure closer body to plate.

- Use four M5x47mm screws provided with plate itself.

NOTE: Use **ONLY** hand Phillips bit driver #2 or Pozidriv PZ-2.

Installing the main arm



3.1 Attach 1/2" wrench to bottom pinion.

3.2 While looking up, rotate pinion (square) until it aligns to square hole in arm.

- LH = turn 5° counter-clockwise
- RH = turn 5° clockwise

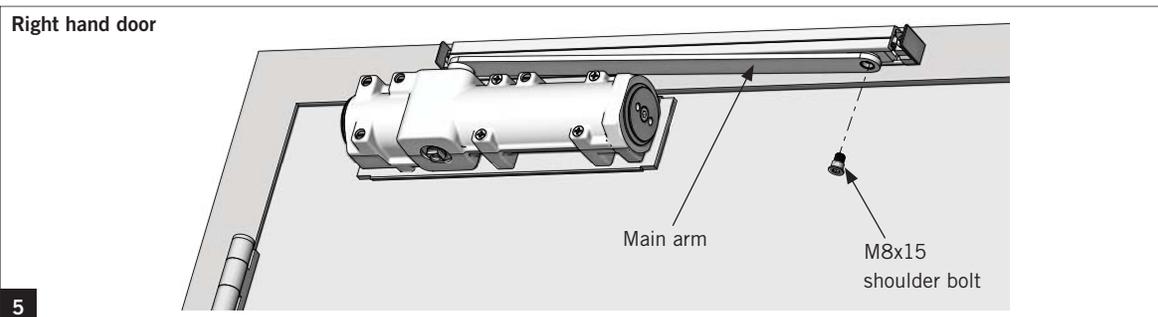
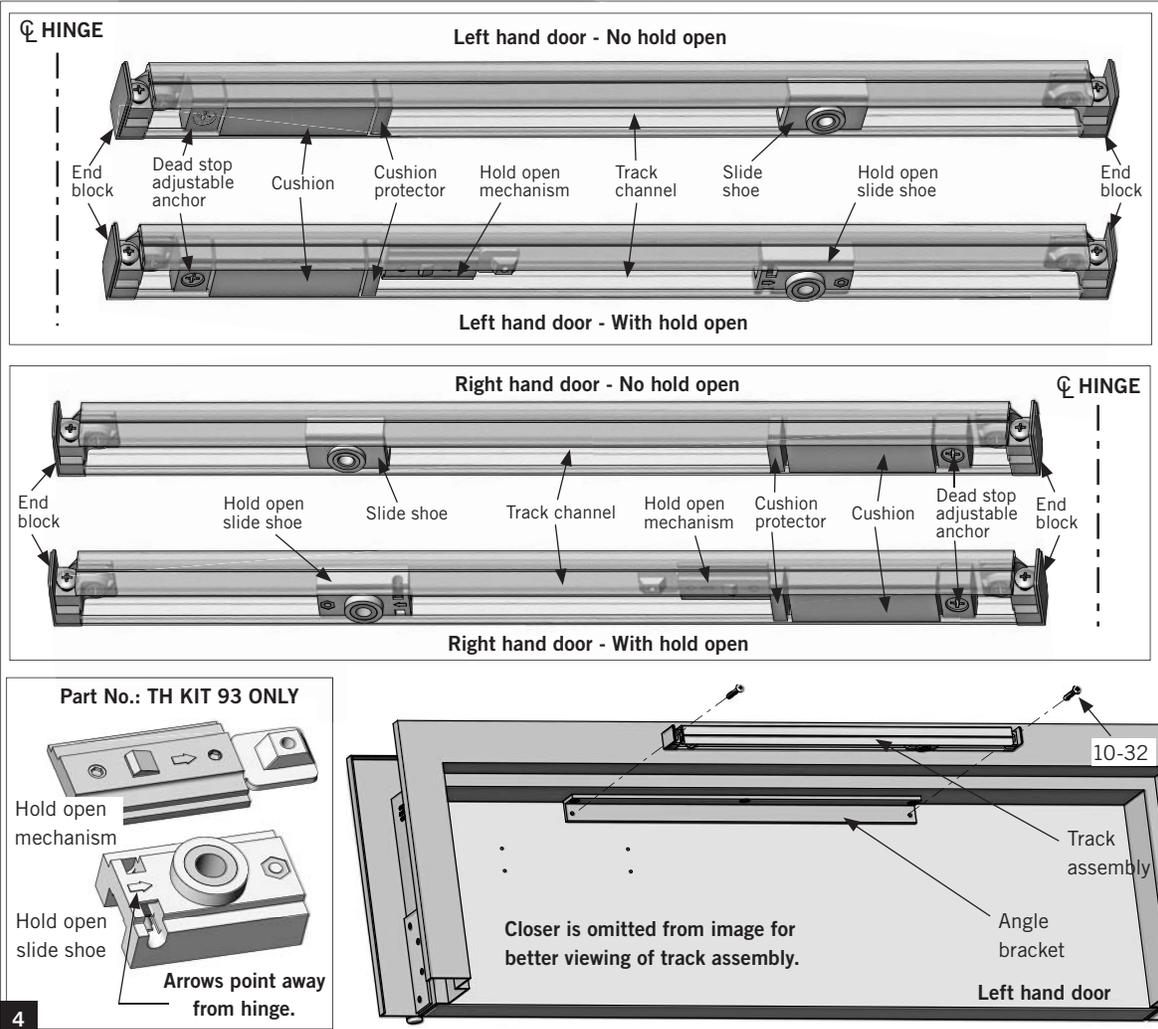
3.3 Arm is parallel to door.

3.4 Secure with M6x20 socket head fastener.

- Use M5 hex key.

TS93 T/TH PULL SIDE, TOP JAMB MOUNT

Installing track assembly



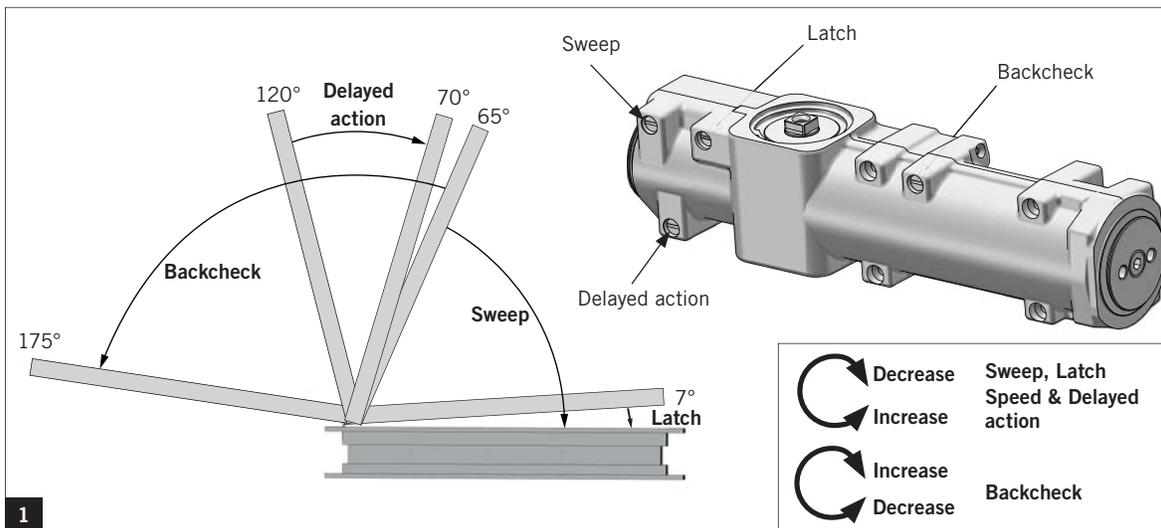
TS93 T/TH ADJUSTMENTS

Adjustments

- ⚠ Confirm closer spring size prior to making any closing speed adjustments.
- ⚠ Do not back valve heads out beyond closer casting.

- ⚠ Maximum opening angle is 175°.
- ⚠ Door should close in 3 to 6 seconds from 90°.
- ⚠ Do not close valves completely.

Adjusting the closing speeds: sweep, latch or backcheck and delayed actions



1.1 Adjust closing **sweep speed**: 70° to start of latch speed.

- Increase sweep speed: Turn valve counter-clockwise
- Decrease sweep speed: Turn valve clockwise.

1.2 Adjust closing **latch speed**: 7° to close.

- Increase latch speed: Turn valve counter-clockwise

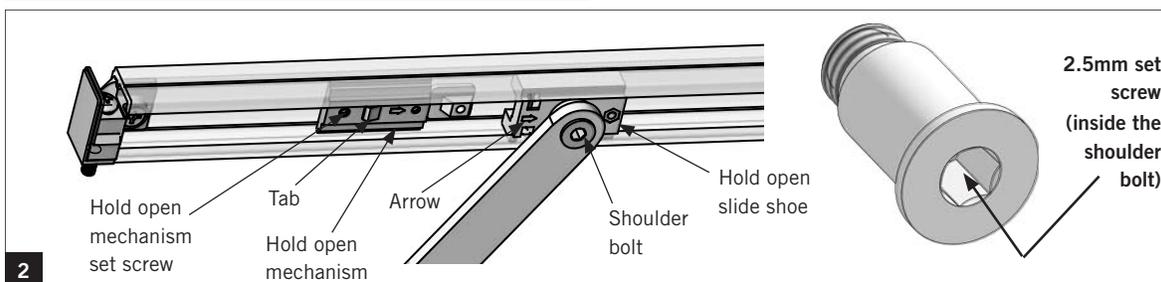
1.3 Adjust opening **backcheck**: beginning at 65°.

- Increase resistance: Turn valve clockwise
- Decrease resistance: Turn valve counter-clockwise.

1.4 Adjust closing **delayed action**: angle 120° to start of sweep.

- Increase delayed action: Turn valve clockwise
- Decrease delayed action: Turn valve counter-clockwise

Adjusting the optional hold open



2.1 Adjust door position:

- Slide hold open mechanism to desired hold open location inside track.

NOTE: Refer to step #4 for hold open mechanism location dependent upon handing of door.

- Secure hold open mechanism set screw with M2.5 hex key.

2.2 Hold open activation:

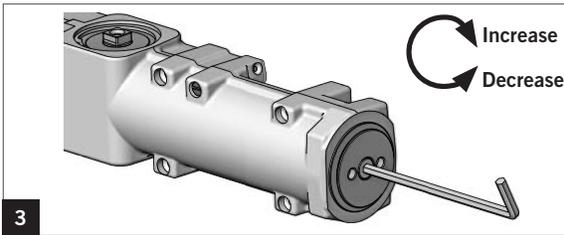
- Place door in hold open.
- *Deactivate*: Push tab, attached to end of hold open mechanism, in direction of arrow.
- *Activate*: When tab is pressed against hold open mechanism.

2.3 Adjust hold open force:

- Slide hold open slide shoe over hold open mechanism and click into place.
- Use an M2.5 hex key and rotate set screw to set desired hold open force.
(located inside shoulder bolt).
- *Increase force* = clockwise
- *Decrease force* = counter-clockwise

TS93 T/TH ADJUSTMENTS

Adjusting the spring force



TS9315

NOTE: Supplied with a size 2 spring setting.

Barrier free openings: Take an opening force reading from the pull on the door. If required, adjust the spring force to meet the barrier-free requirement.

- Decrease force: turn counter-clockwise
- Increase force: turn clockwise

Depending on opening conditions, a door adjusted to meet barrier-free forces may not have sufficient power to reliably close and latch the door.

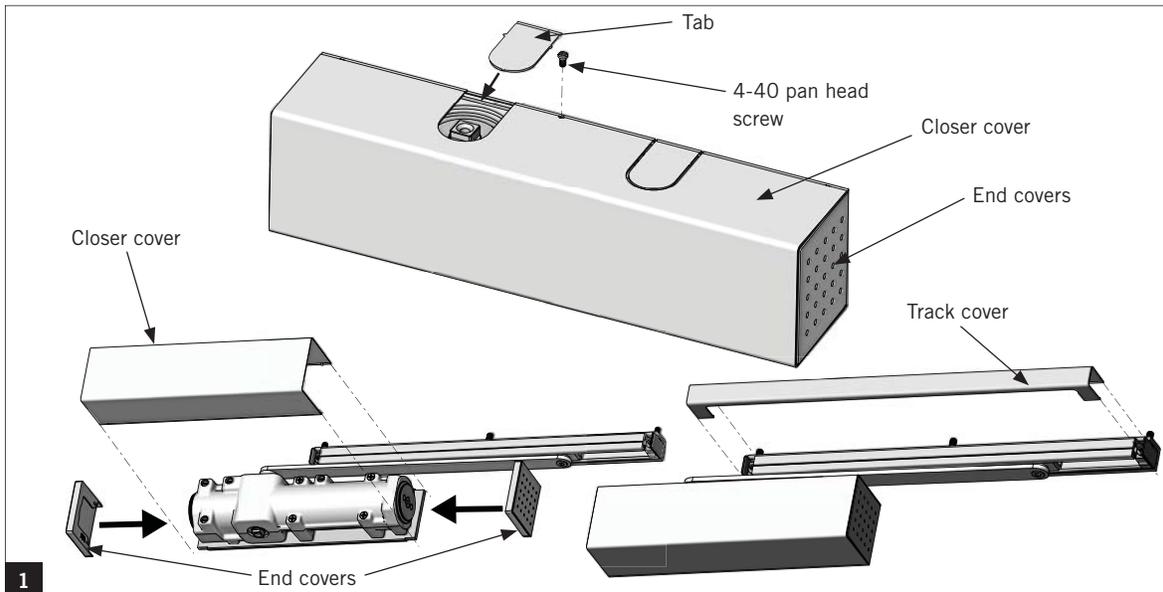
TS9356

NOTE: Supplied with a size 6 spring setting.

- Increase force: turn clockwise 6 times (max)

Regular Mount, Pull side closers					
	Closer size	Max door weight (lbs)	Door width		Full turns
			Interior	Exterior	
TS9315	2	100	2'6"	---	0
	3	125	3'	2'6"	+3
	4	150	3'6"	3'	+9
	5	200	4'	3'6"	+12
TS9356	5	200	4'	3'6"	-4
	6	250	4'6"	4'	0

Installing the closer covers



1.1 Snap both end covers onto closer body end caps.

1.2 Remove un-needed tab and snap cover over closer body.

1.3 Secure with one 4-40 Phillips pan head screw.

1.4 Snap track cover onto track.



DORMA USA, INC.
DORMA DRIVE, DRAWER AC
REAMSTOWN, PA 17567
TOLL-FREE: 800-523-8483
FAX: 800-274-9724
E-MAIL: DORMAARCHITECTURAL@DORMA.COM
WWW.DORMA-USA.COM