Door Closer Models: EHD9016 SDST x FTHD Door Saver Arm Flush Transom Installation [Push Side Mount] Drilling Instructions



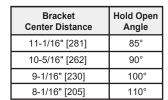
For online instructions, assistance or warranty information: Call 1-800-392-5209 or visit https://dhwsupport.dormakaba.com/hc/en-us

- 1. DRAWING IS NOT TO SCALE.
 2. DIMENSIONS ARE IN INCHES / [MM].
 3. RIGHT HAND DOOR SHOWN.
 4. CAUTION: SEX NUTS ARE REQUIRED FOR ATTACHMENT OF COMPONENTS TO UNREINFORCED DOORS AND TO WOOD OR PLASTIC FACED COMPOSITE TYPE FIRE DOORS, UNLESS AN ALTERNATIVE METHOD IS IDENTIFIED IN THE INDIVIDUAL DOOR MANUFACTURER'S LISTINGS.
- 5. MINIMUM DOOR WIDTH 26"
- 6. TEMPLATING BASED ON 4-1/2" X 4-1/2" BUTT HINGES.
- 7. MAXIMUM OPENING 110° SHOWN.
- 8. DPK FASTENERS FOR STEEL DOOR & FRAME ONLY.

FOR 1/4-20 MACHINE SCREWS, USE 13/64" OR #7 DRILL & TAP FOR No. 14 WOOD SCREWS, USE 5/32" DRILL FOR DPK FASTENERS, USE 1/8" DRILL

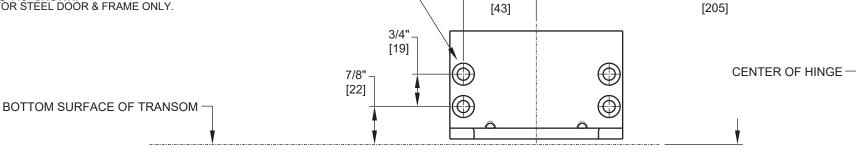
1-11/16"

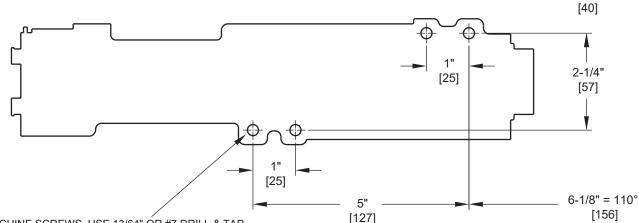
FOUR (4) HOLES IN TRANSOM FOR FTHD BRACKET



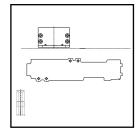
8-1/16" = 110°

1-19/32"





LEFT HAND DOOR ORIENTATION:



FOR 1/4-20 MACHINE SCREWS, USE 13/64" OR #7 DRILL & TAP FOR No. 12 WOOD SCREWS, USE 9/64" DRILL FOR DPK FASTENERS, USE 1/8" DRILL FOR SEX NUTS. USE 3/8" DRILL FOUR (4) HOLES IN DOOR FOR CLOSER

Closer Distance	Hold Open Angle
9-1/8" [232]	85°
8-3/8" [213]	90°
7-1/8" [181]	100°
6-1/8" [156]	110°